**Engineering Workshop Task Form**

Task Number:SR18ET01

Task Name: Engine Removal

Description: Removal of Rotax engine and ancillary equipment

Task Coordinator: Henry Fielding

Team Members:

Workshop Supervisor:

Start Time

PPE:

X

X

Hazzards:

Precaustions:

Task Sequence:

1. Ensure battery is disconnected
2. Ensure fuel has been drained
3. Drain engine Coolant
4. Drain engine Oil
5. Remove fuel tank
6. Remove fuel lines
7. Remove air box and air intake
8. Remove electrical component and wiring harness including ignition coil and system
9. Remove drive chain
10. Remove clutch linkage cable
11. Remove throttle cable
12. Remove throttle-body
13. Remove Radiator and cooling system
14. Remove oil cooling system including radiator and reservoir
15. Remove main engine bolts
16. Remove engine

Where possible relocate bolts and fixings.

Try to keep parts in large assembly’s rather than multiple small parts.